



# STEERING GEAR ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY GAS	QTY ELEC
		1 2 3 4		
	1018783-02	ASSEMBLY, STEERING GEAR BOX (INCLUDES ITEMS 1 - 22) .....	1	1
1	1013035	SEAL, DUST, RIGHT .....	1	1
2	0008990	WRAP, TIE .....	2	2
3	1018802-01	ASSEMBLY, INNER BALL JOINT .....	1	1
4	1018803-01	WASHER, TAB .....	2	2
5	N/A	BUSHING, RACK .....	1	1
6	N/A	BOX, STEERING GEAR .....	1	1
7	N/A	BEARING, LOWER PINION .....	1	1
8	N/A	PINION, STEERING .....	1	1
9	1018794-01	BEARING, UPPER PINION .....	1	1
10	1018799-01	RING, C-TYPE STOP .....	1	1
11	1013051	RING, SNAP .....	1	1
12	1013052	SEAL, DUST, STEERING PINION .....	1	1
13	1018797-01	GUIDE, STEERING RACK .....	1	1
14	1018798-01	SPRING, YOKE .....	1	1
15	1013044	NUT, LOCK, RACK SCREW .....	1	1
16	N/A	SCREW, RACK GUIDE .....	1	1
17	N/A	RACK, STEERING .....	1	1
18	1018795-01	WASHER, STOP .....	2	2
19	1018796-01	RING, C-TYPE STOP .....	1	1
20	1018800-01	SEAL, DUST, LEFT .....	1	1
21	1018801-01	O-RING, DUST SEAL RETAINING .....	1	1
22	1019260-01	CAP, RACK END DUST .....	1	1
23	0001035	PIN, COTTER, 3/32 x 1 .....	1	1
24	0007540	BALL JOINT, LEFT HAND THREAD (INCLUDES ITEMS 25, 26 AND 27) .....	1	1
25	1015597	FITTING, THREAD FORM GREASE, 1/4 - 28 .....	1	1
26	0007602	NUT, HEX SLOTTED, 3/8 - 24 .....	1	1
27	1011930	BOOT, DUST.....	1	1
28	0007555	NUT, HEX, LEFT HAND THREAD, 1/2 - 20 .....	1	1
29	1012467	LINK, RACK AND PINION DRAG .....	1	1
30	1013042	NUT, HEX, M12 x 1.75 .....	1	1
31	0001624	BOLT, HEX HEAD, 3/8 - 16 x 1 1/2 .....	3	3
32	0000334	WASHER, FLAT, 3/8 .....	3	3
33	1010138	NUT, DIMPLED LOCK, 3/8 - 16 .....	3	3

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